Technical datasheet

Alloy 42 / W-Nr. 1.3917

A binary nickel-iron alloy containing 42% nickel with a largely constant coefficient of thermal expansion making it ideal for glass-to-metal sealing systems, thermostat components and in semiconductors.

Available products								
Product form Sheet/plate Bar			Size range from 0.25 mm thickness 2.50 mm diameter			Size range to 38.10 mm thickness 31.75 mm diameter		
Chemical composition (%)								
Ni 42	Fe Balance	Co 1.0 max	Mn 0.8 max	Si 0.30 max	Cr 0.25 max	AI 0.15 max	C 0.05 max	
Major specifications								
ASTM F29, F30, B753 SEW 385			UNS K94100					
Physical properties								
Density 8.11 g/cm ³ Melting temperature 1435°C				Coef 5.3 μ	Coefficient of thermal expansion (20-100°C) 5.3 µm/m•C			
Mechanical properties – typical room temperature properties								
Yield streng Tensile stre Elongation	gth 25 ength 49 43	60 MPa 0 MPa 5 %						

Key attributes

Alloy 42 has a low, relatively constant coefficient of thermal expansion from room temperature to 300°C. In applications where maximum dimensional stability is required Alloy 42 should be used in the annealed condition. It is used widely in glass-to-metal sealing systems as its coefficient of expansion closely matches that of 98% alumina borosilicate glasses.

Alloy 42 is readily formed by both hot and cold forming and can be machined. Workability characteristics are similar to those of austenitic stainless steels. Alloy 42 can be welded by most standard techniques. Please contact us for further details on forming and fabrication.

Applications

Tooling for aerospace composites Glass-to-metal and ceramic-to-metal sealing applications Sealed unit automotive head lamps Vacuum devices Bi-metallic components and thermostatic applications Electronic circuit lead frames

Do you require further information or a quotation? Please contact us... info@bibusmetals.com www.bibusmetals.com

